



**STAINLESS STEEL PIPE 304 ERW (WELDED) PIPES DIMENSION AND RATES
AS PER ASTM & WEIGHT-KG. PER MTR. (ANSI B36.19)**

Nominal Bore		Outside Diameter	Sch-5S		Rates	Sch-10S		Rates	Sch-40S		Rates
mm	INCH	mm	Wt mm	Weight (Kg/mt)	Rs/Kg	Wt mm	Weight (Kg/mt)	Rs/Kg	Wt mm	Weight (Kg/mt)	Rs/Kg
3	1/8	10.3	1.24	0.276	267.500	1.24	0.28	235.40	1.73	0.37	235.40
6	1/4	13.7	1.24	0.390	267.500	1.65	0.49	235.40	2.24	0.631	235.40
10	3/8	17.1	1.24	0.490	224.700	1.65	0.63	235.40	2.31	0.845	235.40
15	1/2	21.3	1.65	0.800	214.000	2.11	1.00	214.00	2.77	1.27	203.30
20	3/4	26.7	1.65	1.03	203.30	2.11	1.28	203.30	2.87	1.68	192.60
25	1	33.4	1.65	1.30	203.30	2.77	2.09	197.95	3.38	2.50	197.95
32	1 1/4	42.2	1.65	1.65	203.30	2.77	2.70	197.95	3.56	3.38	197.95
40	1 1/2	48.3	1.65	1.91	203.30	2.77	3.11	197.95	3.68	4.05	197.95
50	2	60.3	1.65	2.40	203.30	2.77	3.93	197.95	3.91	5.44	197.95
65	2 1/2	73.0	2.11	3.69	203.30	3.05	5.26	197.95	5.16	8.63	197.95
80	3	88.9	2.11	4.51	203.30	3.05	6.45	197.95	5.49	11.30	197.95
100	4	114.3	2.11	5.84	203.30	3.05	8.36	197.95	6.02	16.07	197.95
125	5	141.3	2.77	9.47	214.00	3.40	11.57	203.30	6.55	21.8	203.30
150	6	168.3	2.77	11.32	219.35	3.40	13.84	214.00	7.11	28.3	208.65
200	8	219.1	2.77	14.79	219.35	3.76	19.96	214.00	8.18	42.6	208.65
250	10	273.1	3.40	22.63	235.40	4.19	27.78	214.00	9.27	60.5	208.65
300	12	323.9	3.96	31.25	235.40	4.57	36.00	224.70	9.52	73.88	208.65
350	14	355.6	3.96	34.36	235.40	4.78	41.3	230.05	11.13	94.59	208.65
400	16	406.4	4.19	41.56	235.40	4.78	47.29	230.05	12.7	123.30	214.00
450	18	457.2	4.19	46.80	235.40	4.78	53.42	230.05	14.27	155.80	214.00
500	20	508.0	4.78	59.25	235.40	5.54	68.71	230.05	15.09	183.42	214.00
600	24	609.6	5.54	82.47	235.40	6.35	94.45	235.40	17.48	255.41	214.00

HI-TECH Metal & Tubes



STAINLESS STEEL PIPE 304 SEAMLESS PIPES DIMENSION AND RATES AS PER ASTM & WEIGHT-KG. PER MTR. (ANSI B36.19)

Nominal Bore		Outside Diameter	Sch-5S			Rates	Sch-10S			Sch-40S			Rates	Sch-80S			Sch-160S			Sch-		
mm	INCH	mm	Wt mm	Weight (Kg/mt)	Rs/Kg	Wt mm	Weight (Kg/mt)	Rs/Kg	Wt mm	Weight (Kg/mt)	Rs/Kg	Wt mm	Weight (Kg/mt)	Rs/Kg	Wt mm	Weight (Kg/mt)	Rs/Kg	XXS Wt m	Weight (Kg/mt)	Rs/Kg		
3	1/8	10.3	1.24	0.276	424.00	1.24	0.28	449.44	1.73	0.37	424.00	2.41	0.47	530.00	-	-	530.00	-	-	530.00		
6	1/4	13.7	1.24	0.390	424.00	1.65	0.49	449.44	2.24	0.631	424.000	3.02	0.80	530.00	-	-	530.00	-	-	530.00		
10	3/8	17.1	1.24	0.490	424.00	1.65	0.63	449.44	2.31	0.845	424.000	3.20	1.10	530.00	-	-	530.00	-	-	530.00		
15	1/2	21.3	1.65	0.800	302.10	2.11	1.00	320.23	2.77	1.27	302.10	3.75	1.62	307.40	4.75	1.94	530.00	7.47	2.55	530.00		
20	3/4	26.7	1.65	1.03	302.10	2.11	1.28	320.23	2.87	1.68	302.10	3.91	2.20	307.40	5.54	2.89	296.80	7.82	3.63	296.80		
25	1	33.4	1.65	1.30	259.70	2.77	2.09	275.28	3.38	2.50	259.70	4.55	3.24	275.60	6.35	4.24	265.00	9.09	5.45	265.00		
32	1 1/4	42.2	1.65	1.65	249.10	2.77	2.70	264.05	3.56	3.38	249.10	4.85	4.47	275.60	6.35	5.61	286.20	9.70	7.77	286.20		
40	1 1/2	48.3	1.65	1.91	249.10	2.77	3.11	264.05	3.68	4.05	249.10	5.08	5.41	254.40	7.14	7.25	265.00	10.16	9.54	265.00		
50	2	60.3	1.65	2.40	249.10	2.77	3.93	264.05	3.91	5.44	249.10	5.54	7.48	275.60	8.74	11.1	275.60	11.07	13.44	275.60		
65	2 1/2	73.0	2.11	3.69	249.10	3.05	5.26	264.05	5.16	8.63	249.10	7.01	11.4	275.6	9.53	14.9	275.60	14.2	20.39	275.60		
80	3	88.9	2.11	4.51	254.40	3.05	6.45	269.66	5.49	11.30	249.10	7.62	15.2	275.6	11.1	21.3	275.60	15.24	27.65	275.60		
100	4	114.3	2.11	5.84	254.40	3.05	8.36	269.66	6.02	16.07	249.10	8.56	22.3	275.6	13.49	33.54	275.60	17.12	41.03	275.60		
125	5	141.3	2.77	9.47	270.30	3.40	11.57	286.52	6.55	21.8	254.4	9.53	31.97	307.40	15.88	49.11	307.40	19.05	57.43	307.40		
150	6	168.3	2.77	11.32	280.90	3.40	13.84	297.75	7.11	28.3	286.2	10.97	42.7	307.4	18.2	67.56	296.80	21.95	79.22	296.80		
200	8	219.1	2.77	14.79	296.80	3.76	19.96	314.61	8.18	42.6	307.4	12.7	64.6	307.4	23.0	111.2	307.40	22.23	107.8	307.40		
250	10	273.1	3.40	22.63	339.20	4.19	27.78	359.55	9.27	60.5	323.3	12.7	96.0	328.6	28.6	172.4	328.60	25.40	155.15	328.60		
300	12	323.9	3.96	31.25	339.20	4.57	36.00	359.55	9.52	73.88	323.30	12.7	132.0	328.6	33.32	238.76		25.40	186.97			
350	14	355.6	3.96	34.36	349.8	4.78	41.3	370.8	11.13	94.59	344.50	19.05	158.08	328.60	35.71	281.70		-	-			
400	16	406.4	4.19	41.56		4.78	47.29		12.7	123.30		21.41	203.33		40.46	365.11		-	-			
450	18	457.2	4.19	46.80		4.78	53.42		14.27	155.80		23.8	254.36		45.71	466.40		-	-			
500	20	508.0	4.78	59.25		5.54	68.71		15.09	183.42		26.19	311.2		49.99	564.68		-	-			
600	24	609.6	5.54	82.47		6.35	94.45		17.48	255.41		30.96	442.08		59.54	808.22		-	-			